

## REMOVAL AND INSTALLATION > ROCKER PANEL - REGULAR CAB

### Special Tool(s) / General Equipment

|                                             |
|---------------------------------------------|
| Self-Piercing Rivet (SPR) Remover/Installer |
| Belt Sander                                 |
| Blind Rivet Gun                             |
| Hot Air Gun                                 |
| Spot Weld Drill Bit                         |
| Locking Pliers                              |

### Materials

| Name                                                | Specification |
|-----------------------------------------------------|---------------|
| Metal Bonding Adhesive TA-1, 3M™ 08115, Fusor® 108B | -             |
| Seam Sealer TA-2-B                                  | -             |

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*NOTE: Body side sectioning is prohibited within 50 mm of door hinge, door striker and restraints anchoring points.*



*NOTE: Aluminum body panels are highly receptive to heat transfer. With the extensive use of structural adhesives and non-structural sealers used in vehicle construction, the potential of heat transfer could impact adhesives and sealers in non-associated panels during the repair process. Many repairs areas that utilize structural adhesive may be separated after fastener removal by using a panel chisel along the joint/flange. Using heat not exceeding 425 ° F to loosen a bonded panel should only be done when **all panels in the joint** will be replaced and new adhesive applied.*



*NOTE: The rocker panel may be sectioned at any point providing restraints, door hinge and door striker restrictions are met. Adjust sectioning point to meet repair requirements. The following procedure assumes full component replacement.*

1.

Remove the rocker panel reinforcement. Refer to: Rocker Panel Inner Reinforcement - Regular Cab .

2.